Assembly Solutions

Application Services
(866) 284-5509

Problem:
Any incorrect display of the variables on the screen such as a single spindle system with a two spindle screen, language shifting, parameters changing or nor showing up, etc.

Root Cause:
Over time, the data files that store information for the operation become fragmented and begin to corrupt. Windows automatically performs some housekeeping functions, but not enough to eliminate these problems completely.

Solution:
The file system needs to be manually cleared using the "855" batch file that is included in the Insight Graphics systems.

Procedure:

1) Turn on the system and save the tool and configuration parameters, either manually or using the parameter dump to RS-232 or a printer.

2) Press [Set-up] key then the [Password & Interlink Transfer] key

3) Highlight the [Password] button and press the [Enter] key

4) Type **4119** and press [Enter]

5) Highlight the [Windows] button that now appears and press [Enter]

6) At the `C:\TWISTER>` prompt, type **855** and press [Enter]

7) At the third `C:\TWISTER>` prompt in a row, type **346** and press [Enter]

8) Several warning messages will come up. Press [Enter] to accept them.

9) Enter tool and configuration parameters

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